HANDLING AND SERVICING

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HANDLING AND SERVICING

This section contains information on preventive maintenance. Refer to the **PA-32 Service Manual** for further maintenance procedures. Any complex repair or modification should be accomplished by a Piper Certified Service Center.

GROUND HANDLING

TOWING

The airplane may be moved by use of the nose wheel steering bar that is stowed below the forward ledge of the rear baggage compartment or by power equipment that will not damage or excessively strain the nose gear steering assembly. Towing lugs are incorporated as part of the nose gear fork.

CAUTION

When towing with power equipment, do not turn the nose gear beyond its steering radius in either direction, as this will result in damage to the nose gear and steering mechanism.

CAUTION

Do not tow the airplane when the controls are secured.

In the event towing lines are necessary, ropes should be attached to both main gear struts as high up on the tubes as possible. Lines should be long enough to clear the nose and/or tail by not less than fifteen feet, and a qualified person should ride in the pilot's seat to maintain control by use of the brakes.

TAXIING

Before attempting to taxi the airplane, ground personnel should be instructed and approved by a qualified person authorized by the owner. Engine starting and shut-down procedures as well as taxi techniques should be covered. When it is ascertained that the propeller back blast and taxi areas are clear, power should be applied to start the taxi roll, and the following checks should be performed:

a. Taxi a few feet forward and apply the brakes to determine their effectiveness.
b. Taxi with the propeller set in low pitch, high RPM setting (constant speed propeller).
c. While taxiing, make slight turns to ascertain the effectiveness of the steering.
d. Observe wing clearances when taxiing near buildings or other stationary objects. If possible, station an observer outside the airplane.
e. When taxiing over uneven ground, avoid holes and ruts.
f. Do not operate the engine at high RPM when running up or taxiing over ground containing loose stones, gravel, or any loose material that may cause damage to the propeller blades.

PARKING

When parking the airplane, be sure that it is sufficiently protected from adverse weather conditions and presents no danger to other aircraft. When parking the airplane for any length of time or overnight, it is suggested that it be moored securely.

a. To park the airplane, head it into the wind if possible.
b. Set the parking brake by pulling back on the brake lever and depressing the knob on the handle. To release the parking brake, pull back on the handle until the catch disengages; then allow the handle to swing forward.

CAUTION

Care should be taken when setting brakes that are overheated or during cold weather when accumulated moisture may freeze a brake.

c. Aileron and stabilator controls may be secured with the front seat belt. Wheel chocks may be used if available.

MOORING

The airplane should be moored for immovability, security, and protection. The following procedures should be used for the proper mooring of the airplane:

a. Head the airplane into the wind if possible.
b. Retract the flaps.
c. Immobilize the ailerons and stabilator by looping the seat belt through the control wheel and pulling it snug.
d. Block the wheels.
e. Secure tie-down ropes to the wing tie-down rings and to the tail skid at approximately 45 degree angles to the ground. When using rope of non-synthetic material, leave sufficient slack to avoid damage to the airplane should the ropes contract.

CAUTION

Use bowline knots, locked slip knots, or square knots. Do not use plain slip knots.

NOTE

Additional preparations for high winds include using tie-down ropes from the landing gear forks and securing the rudder.

f. Install a pitot head cover if available. Be sure to remove the pitot head cover before flight.
g. Cabin and baggage doors should be locked when the airplane is unattended.

CLEANING

CLEANING ENGINE COMPARTMENT

Before cleaning the engine compartment, place a strip of tape on the magneto vents to prevent any solvent from entering these units.

a. Place a large pan under the engine to catch waste.
b. With the engine cowling removed, spray or brush the engine with solvent or a mixture of solvent and degreaser. In order to remove especially heavy dirt and grease deposits, it may be necessary to brush areas that were sprayed.

CAUTION

Do not spray solvent into the alternator, vacuum pump, starter, or air intakes.

c. Allow the solvent to remain on the engine from five to ten minutes. Then rinse the engine clean with additional solvent and allow it to dry.

CAUTION

Do not operate the engine until excess solvent has evaporated or otherwise been removed.

d. Remove the protective tape from the magnetos.
e. Lubricate the controls, bearing surfaces, etc., in accordance with the Lubrication Chart.

CLEANING LANDING GEAR

Before cleaning the landing gear, place a cover of plastic or a similar waterproof material over the wheel and brake assembly.

a. Place a pan under the gear to catch waste.
b. Spray or brush the gear area with solvent or a mixture of solvent and degreaser. In order to remove especially heavy dirt and grease deposits, it may be necessary to brush areas that were sprayed.
c. Allow the solvent to remain on the gear from five to ten minutes. Then rinse the gear with additional solvent and allow it to dry.
d. Remove the cover from the wheel and remove the catch pan.
e. Lubricate the gear in accordance with the Lubrication Chart.

CLEANING EXTERIOR SURFACES

The airplane should be washed with a mild soap and water. Harsh abrasive or alkaline soaps or detergents used on painted surfaces could make scratches or cause corrosion of metal surfaces. Cover areas where cleaning solution could cause damage. To wash the airplane use the following procedure:

a. Flush away loose dirt with water.
b. Apply cleaning solution with a rag, a sponge, or a soft bristle brush.
c. To remove stubborn oil or grease, use a cloth dampened with naphtha.
d. To remove exhaust stains, allow the solution to remain on the surface longer.
e. Any good automotive wax may be used to preserve painted surfaces. Soft cleaning cloths or a chamois should be used to prevent scratches when cleaning or polishing. A heavier coating of wax on the leading surfaces will reduce the abrasion problems in these areas.

CLEANING WINDSHIELD AND WINDOWS

a. Remove dirt, mud, and other loose particles from exterior surfaces with clean water.
b. Wash with mild soap and warm water or with aircraft plastic cleaner. Use a soft cloth or sponge in a straight back and forth motion. Do not rub harshly.
c. Remove oil and grease with a cloth moistened with kerosene.

CAUTION

Do not use gasoline, alcohol, benzene, carbon tetrachloride, thinner, acetone, or window cleaning sprays.

d. After cleaning plastic surfaces, apply a thin coat of hard polishing wax. Rub lightly with a soft cloth. Do not use a circular motion.
e. A severe scratch or mar in plastic can be removed by rubbing out the scratch with jeweler's rouge. Smooth both sides and apply wax.

CLEANING HEADLINER, SIDE PANELS AND SEATS

a. Clean headliner, side panels, and seats with a stiff bristle brush, and vacuum where necessary.
b. Soiled upholstery, except leather, may be cleaned with a good upholstery cleaner suitable for the material. Carefully follow the manufacturer's instructions. Avoid soaking or harsh rubbing.

CAUTION

Solvent cleaners require adequate ventilation.

c. Leather should be cleaned with saddle soap or a mild hand soap and water.

CLEANING CARPETS

To clean carpets, remove loose dirt with a whisk broom or vacuum. For soiled spots and stubborn stains, use a noninflammable dry cleaning fluid. Floor carpets may be removed and cleaned like any household carpet.

POWER PLANT INDUCTION AIR FILTER

REMOVING INDUCTION AIR FILTER

a. Remove the top cowling.
b. The air filter is located on the lower right side of the engine. Remove the wing nut holding the filter cover.
c. Remove the filter.

CLEANING INDUCTION AIR FILTER

The induction air filter must be cleaned at least once every 50 hours, and more often, even daily, when operating in dusty conditions.

a. Tap the filter to remove dirt particles, being careful not to damage or crease the sealing ends. DO NOT wash the filter in any liquid. DO NOT attempt to blow off dirt with compressed air.
b. If either the filter or gasket is excessively dirty or shows any damage, replace it immediately. The usable life of the filter should be restricted to one year or 500 hours, whichever comes first.
c. Wipe the filter housing with a clean cloth soaked in unleaded gasoline. When the housing is clean and dry, install the filter.

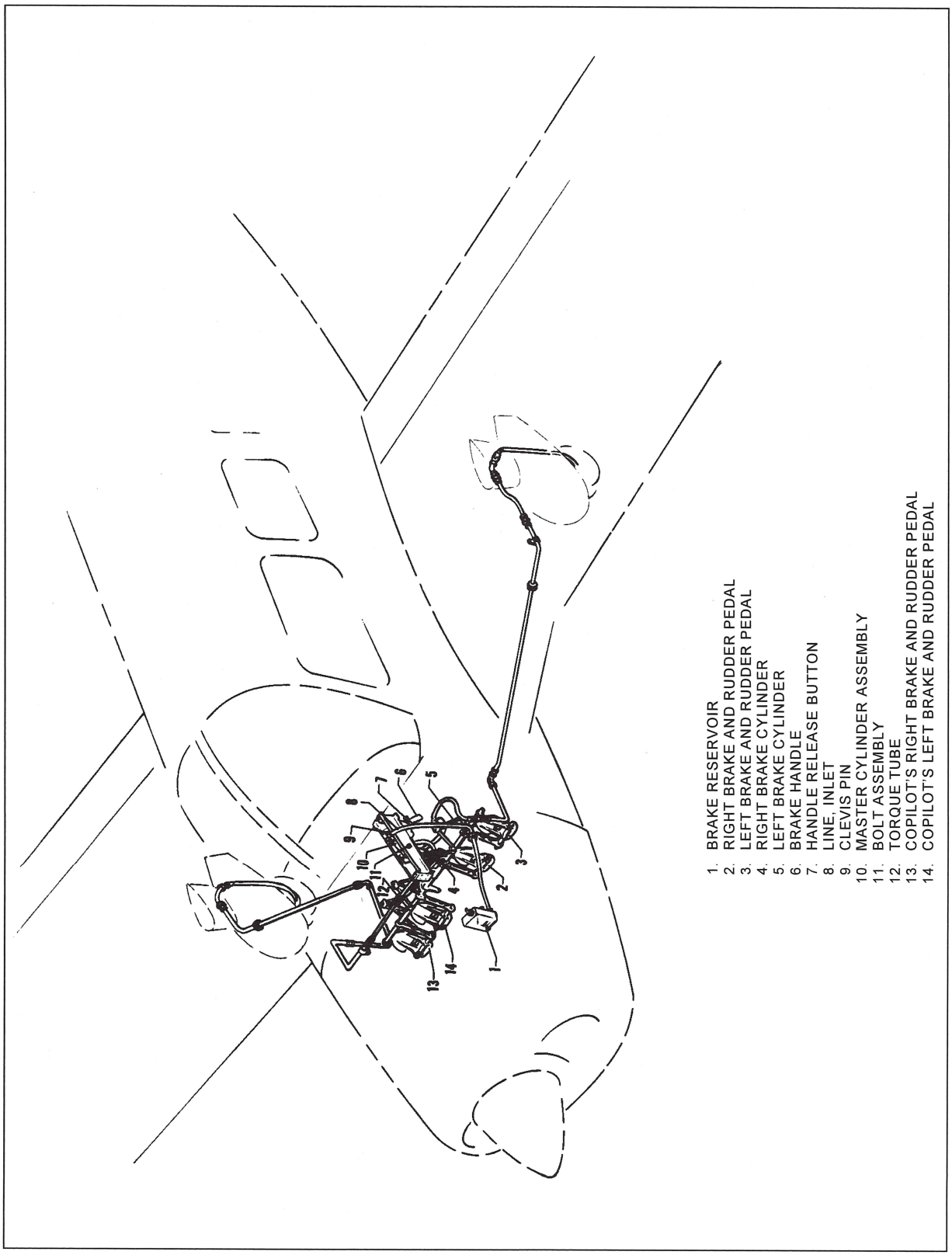
INSTALLATION OF INDUCTION AIR FILTER

After cleaning or when replacing the filter, install the filter in the reverse order of removal.

BRAKE SERVICE

The brake system is filled with MIL-H-5606 (petroleum base) hydraulic brake fluid. The fluid level should be checked periodically or at every 100 hour inspection and replenished when necessary. The brake reservoir is located on the left side of the fire wall in the engine compartment. If the entire system is to be refilled, fill with fluid under pressure from the brake end of the system. This will eliminate air from the system.

No adjustment of the brake clearances is necessary. If after extended service brake blocks become excessively worn they should be replaced with new segments.



Brake System

LANDING GEAR SERVICE

The landing gears use Cleveland Aircraft Products 6.00 x 6 wheels. All three tires are 6.00 x 6 tube type. The main gear tires are 6 ply rating and the nose gear tire is 4 or 6 ply rating. (See TIRE INFLATION, this Section.)

Main wheels are removed by taking off the hub cap, axle nut, and the two bolts holding the brake segment in place, after which the wheel slips easily from the axle.

The nose wheel is removed by taking off the axle nut and washer from one side, sliding out the axle rod and plugs, lightly tapping out the axle tube, and then removing the wheel and spacer tubes from between the forks. Wheels are replaced by reversing the procedure.

Tires are removed from the wheels by deflating the tire, removing the through bolts, and separating the wheel halves.

Landing gear oleo struts should be checked for proper strut exposure and visible leaks. The required extensions for the struts under normal static load (empty weight of airplane plus full fuel and oil) are 3-1/4 inches for the nose gear and 4-1/2 inches for the main gear. If the strut exposure is below that required, it should be determined whether air or oil is required by first raising the airplane on jacks. Depress the valve core to allow air to escape from the strut housing chamber. Remove the filler plug and slowly raise the strut to full compression. If fluid is then visible up to the bottom of the filler plug hole, only proper inflation with air is required.

If fluid is below the bottom of the filler plug hole, oil should be added. Replace the plug with the valve core removed. Then attach a clear plastic hose to the valve stem of the filler plug and submerge the free end in a container of hydraulic fluid (MIL-H-5606). Fully compress and extend the strut several times, thus drawing fluid from the container into the strut chamber and expelling air. To allow the fluid to enter the bottom chamber of the main gear strut housing, it is necessary to disconnect the torque link assembly and allow the strut to extend a full 10 inches. (The nose gear torque links need not be disconnected.) DO NOT allow the strut to extend beyond 12 inches. When air bubbles cease to flow through the hose, fully compress the strut, remove the filler plug, and again check the fluid level. When the fluid level is correct, disconnect the hose, reinstall the valve core, the filler plug, and the main gear torque links.

With the fluid in the strut housing at the proper level, attach a strut pump to the air valve. With the airplane on the ground under normal static load, inflate the oleo strut to the proper strut exposure.

In jacking the airplane for landing gear or other service, two hydraulic jacks and a tail stand should be used. At least 350 pounds of ballast should be placed on the base of the tail stand before jacking up the airplane. The hydraulic jacks are placed under the jack points on the underside of the wings, and the airplane is jacked up until the tail stand can be attached to the tail skid. After attaching the tail stand and adding ballast, the jacking can be continued until the airplane is at the desired height.

PROPELLER SERVICE

The spinner and backing plate should be cleaned and inspected for cracks frequently. Before each flight, the propeller should be inspected for nicks, scratches, and corrosion. If found, they should be repaired as soon as possible by a rated mechanic, since a nick or scratch causes an area of increased stress which can lead to serious cracks or the loss of a propeller tip. The back face of the blades should be painted when necessary with flat black paint to retard glare. To prevent corrosion, the surface should be cleaned and waxed periodically.

OIL REQUIREMENTS

The oil capacity of the Lycoming O-540 series engine is 12 quarts, and the minimum safe quantity is 2-3/4 quarts. It is recommended that the oil be changed every 50 hours and sooner under unfavorable operating conditions. The following grades are recommended for the specified temperatures:

TEMPERATURE	GRADE
Temperatures above 60°F	S.A.E. 50
Temperatures between 30°F and 90°F	S.A.E. 40
Temperatures between 0°F and 70°F	S.A.E. 30
Temperatures below 10°F	S.A.E. 20

FUEL SYSTEM

SERVICING FUEL SYSTEM

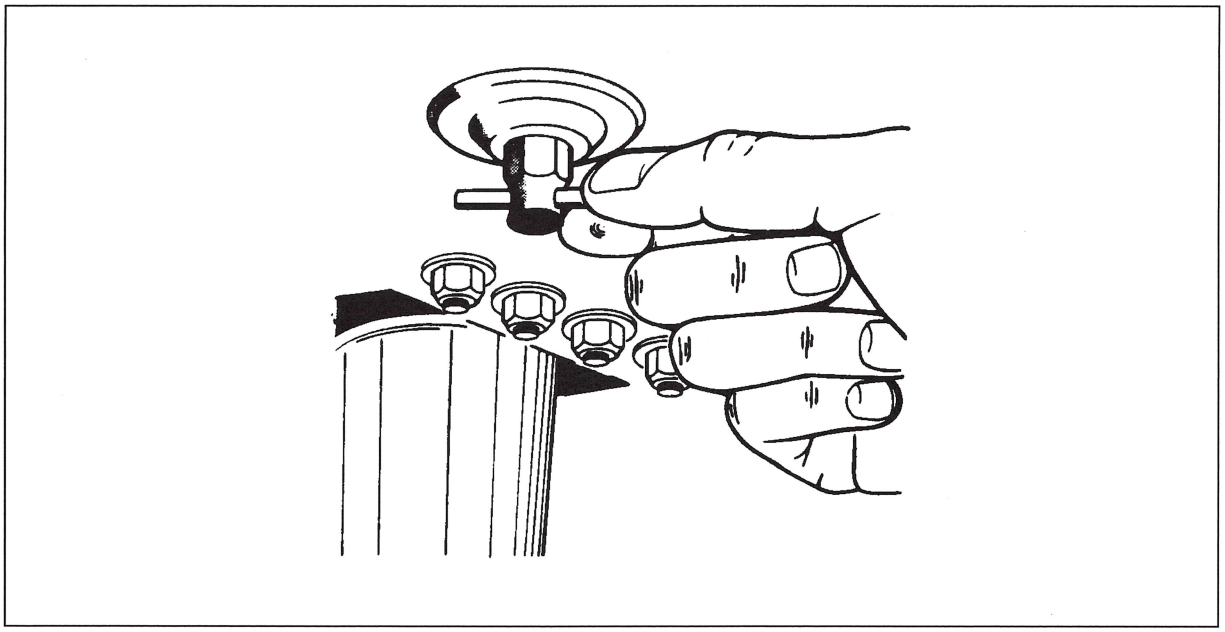
At intervals of 50 hours operation or 90 days, whichever comes first, clean the screens and bowl of the filter units in the fuel selector and in the fuel pump.

FUEL REQUIREMENTS

Aviation grade fuel with a minimum octane of 100/130 must be used in this airplane. Since the use of lower grades can cause serious engine damage in a short period of time, the engine warranty is invalidated by the use of lower octanes.

FILLING FUEL TANKS

Observe all safety precautions required when handling gasoline. Fill the fuel tanks through the filler necks located on the forward slope of the wings and on the wing tips. Each wing tank holds a maximum of 25 U.S. gallons, and each wing tip tank holds a maximum of 17 U.S. gallons. When using less than the standard 84 gallon capacity, fuel should be distributed equally between each side, with the wing tip tanks filled first.



Fuel Drain

DRAINING FUEL VALVES AND LINES

The fuel system should be drained before the first flight of the day and after refueling to avoid the accumulation of moisture and sediment. Each fuel tank has an individual quick drain at the lower inboard corner. A fuel strainer with a fuel system quick drain is located at the lowest point in the system. Each tank should be drained through its individual quick drain until sufficient fuel has flowed to ensure the removal of any contaminants. The fuel system quick drain, operated by a lever inside the cabin on the right forward edge of the wing spar housing, should be opened while the fuel selector valve is moved through the four different tank positions. Enough fuel should flow at each position to allow the fuel lines and the strainer to clear. A container is provided for the checking of fuel clarity. (See Description - Airplane and Systems Section for more detailed instructions.)

CAUTION

When draining fuel, be sure that no fire hazard exists before starting the engine.

After using the fuel system quick drain, check from outside the airplane to be sure that it has closed completely and is not leaking.

DRAINING FUEL SYSTEM

The bulk of the fuel may be drained by opening the individual drain on each tank. The remaining fuel may be drained through the fuel strainer. Any individual tank may be drained by closing the fuel selector valve and then draining the desired tank.

TIRE INFLATION

For maximum service from the tires, keep them inflated to the proper pressures - 28-30 psi for the nose gear and 35-40 psi for the main gear. All wheels and tires are balanced before original installation, and the relationship of tire, tube, and wheel should be maintained upon reinstallation. Unbalanced wheels can cause extreme vibration in the landing gear; therefore, in the installation of new components, it may be necessary to rebalance the wheels with the tires mounted. When checking tire pressure, examine the tires for wear, cuts, bruises, and slippage.

BATTERY SERVICE

Access to the 12-volt battery is through a removable panel in the floor of the forward baggage compartment. The battery box has a plastic tube which is normally closed off with a cap and which should be opened occasionally to drain off any accumulation of liquid. The battery should be checked for proper fluid level. DO NOT fill the battery above the baffle plates. DO NOT fill the battery with acid - use water only. A hydrometer check will determine the percent of charge present in the battery.

If the battery is not up to charge, recharge starting at a 4 amp rate and finishing with a 2 amp rate. Quick charges are not recommended.

FACTS YOU SHOULD KNOW

The Federal Aviation Administration (FAA) occasionally publishes **Airworthiness Directives (ADs)** that apply to specific groups of aircraft. They are mandatory changes and are to be complied with within a time limit set by the FAA. When an AD is issued, it is sent to the latest registered owner of the affected aircraft and also to subscribers of the service. The owner should periodically check with his Piper dealer or A & P mechanic to see whether he has the latest issued AD against his aircraft.

Piper Aircraft Corporation takes a **continuing interest** in having the owner get the most efficient use from his aircraft and keeping it in the best mechanical condition. Consequently, Piper Aircraft from time to time issues Service Bulletins, Service Letters and Service Spares Letters relating to the aircraft.

Service Bulletins are of special importance and should be complied with promptly. These are sent to the latest registered owners, distributors and dealers. Depending on the nature of the bulletin, material and labor allowances are usually applicable.

Service Letters deal with product improvements and service hints pertaining to the aircraft. They are sent to dealers and distributors so they can properly service the aircraft and keep it up to date with the latest changes. Owners should give careful attention to the Service Letter information.

Service Spares Letters offer improved parts, kits and optional equipment which were not available originally and which may be of interest to the owner.

If an owner is not having his aircraft serviced by an **Authorized Piper Service Center,** he should periodically check with a Piper dealer or distributor to find out the latest information to keep his aircraft up to date.

Piper Aircraft Corporation has a **Subscription Service** for the Service Bulletins, Service Letters and Service Spares Letters. This service is offered to interested persons such as owners, pilots and mechanics at a nominal fee, and may be obtained through Piper dealers and distributors. A Service Manual and revisions are available from a Piper dealer.

Pilot's Operating Manual supplements are distributed by the manufacturer as necessary. These revisions and additions should be studied and put into the operating manual to keep it up to date. This manual contains important information about the operation of the aircraft and should be kept with the aircraft at all times, even after resale. Every owner, to avail himself of the Piper Aircraft Service Back-Up, should stay in close contact with his Piper dealer or distributor so that he can receive the latest information.

If the owner desires to have his aircraft modified, he must obtain FAA approval for the alteration. **Major alterations** accomplished in accordance with Advisory Circular 43.13-2, when performed by an A & P mechanic, may be approved by the local FAA office. Major alterations to the basic airframe or systems not covered by AC 43.13-2 require a Supplemental Type Certificate.

The owner or pilot is required to ascertain that the following **Aircraft Papers** are in order and in the aircraft.

a. To be displayed in the aircraft at all times:
   1. Aircraft Airworthiness Certificate Form FAA-1362B.
   2. Aircraft Registration Certificate Form FAA-500A.
   3. Aircraft Radio Station License Form FCC-404A, if transmitters are installed.

b. To be carried in the aircraft at all times:
   1. Aircraft Flight Manual.
   2. Weight and Balance data plus a copy of the latest Repair and Alteration Form FAA-337, if applicable.
   3. Aircraft equipment list.

Although the aircraft and engine log books are not required to be in the aircraft, they should be made available upon request. Log books should be complete and up to date. Good records will reduce maintenance cost by giving the mechanic information about what has or has not been accomplished.

PREVENTIVE MAINTENANCE

The holder of a Pilot Certificate issued under FAR Part 61 may perform certain preventive maintenance described in FAR Part 43. This maintenance may be performed only on an aircraft which the pilot owns or operates and which is not used in air carrier service. The following is a list of the maintenance which the pilot may perform:

1. Repair or change tires and tubes.
2. Service landing gear wheel bearings, such as cleaning, greasing or replacing.
3. Service landing gear shock struts by adding air, oil or both.
4. Replace defective safety wire and cotter keys.
5. Lubrication not requiring disassembly other than removal of non-structural items such as cover plates, cowling or fairings.
6. Replenish hydraulic fluid in the hydraulic reservoirs.
7. Refinish the exterior or interior of the aircraft (excluding balanced control surfaces) when removal or disassembly of any primary structure or operating system is not required.
8. Replace side windows and safety belts.
9. Replace seats or seat parts with replacement parts approved for the aircraft.
10. Replace bulbs, reflectors and lenses of position and landing lights.
11. Replace cowling not requiring removal of the propeller.
12. Replace, clean or set spark plug clearance.
13. Replace any hose connection, except hydraulic connections, with replacement hoses.
14. Replace pre-fabricated fuel lines.
15. Replace the battery and check fluid level and specific gravity.

Although the above work is allowed by law, each individual should make a self analysis as to whether he has the ability to perform the work.

If the above work is accomplished, an entry must be made in the appropriate log book. The entry should contain:

1. The date the work was accomplished.
2. Description of the work.
3. Number of hours on the aircraft.
4. The certificate number of pilot performing the work.
5. Signature of the individual doing the work.

REQUIRED SERVICE AND INSPECTION PERIODS

Piper Aircraft Corporation provides for the initial and first 50-hour inspection, at no charge to the owner. The **Owner Service Agreement** which the owner receives upon delivery of the aircraft should be kept in the aircraft at all times. This identifies him to authorized Piper dealers and entitles the owner to receive service in accordance with the regular service agreement terms. This agreement also entitles the transient owner full warranty by any Piper dealer in the world.

One hundred hour inspections are required by law if the aircraft is used commercially. Otherwise this inspection is left to the discretion of the owner. This inspection is a complete check of the aircraft and its systems, and should be accomplished by a Piper Authorized Service Center or by a qualified aircraft and power plant mechanic who owns or works for a reputable repair shop. The inspection is listed, in detail, in the inspection report of the appropriate Service Manual.

An **annual inspection** is required once a year to keep the Airworthiness Certificate in effect. It is the same as a 100-hour inspection except that it must be signed by an Inspection Authorized (IA) mechanic or a General Aviation District Office (GADO) representative. This inspection is required whether the aircraft is operated commercially or for pleasure.

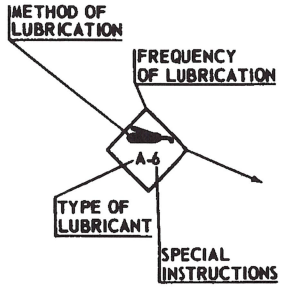
A **Progressive Maintenance** program is approved by the FAA and is available to the owner. It involves routine and detailed inspections at 50-hour intervals. The purpose of the program is to allow maximum utilization of the aircraft, to reduce maintenance inspection cost and to maintain a maximum standard of continuous airworthiness. Complete details are available from Piper dealers.

A **spectographic analysis** of the oil is available from several sources. This system, if used intelligently, provides a good check of the internal condition of the engine. For this system to be accurate, oil samples must be sent in at regular intervals, and induction air filters must be cleaned or changed regularly.

TYPE OF LUBRICANT

IDENTIFICATION LETTER	LUBRICANT	SPECIFICATION	PREFERRED PRODUCT AND VENDOR
A	LUBRICATING OIL, GENERAL PURPOSE, LOW TEMP.	MIL-L-7870	
B	LUBRICATING OIL, AIRCRAFT RECIPROCATING ENGINE (PISTON) GRADE AS SPECIFIED SAE 50 ABOVE 60°F AIR TEMP. SAE 40 30°F TO 90°F AIR TEMP. SAE 30 0° to 70°F AIR TEMP. SAE 20 BELOW 10°F AIR TEMP.	MIL-L-6082	
C	HYDRAULIC FLUID, PETROLEUM BASE	MIL-H-5606	
D	GREASE, AIRCRAFT AND INSTRUMENT, GEAR AND ACTUATOR SCREW	MIL-G-23827	
E	GREASE, AIRCRAFT, HIGH TEMP.		TEXACO MARRAK ALL PURPOSE GREASE, MOBIL GREASE 77 (OR MOBILUX EP2), SHELL ALVANIA EP GREASE 2
F	GREASE, LUBRICANT, GENERAL PURPOSE, AIRCRAFT	MIL-G-7711	
G	PARKER O-RING LUBRICANT		
H	AERO LUBRIPLATE		FISKE BROS. REFINING CO.
I	FLUOROCARBON RELEASE AGENT DRY LUBRICANT	#MS-122	

EXAMPLE



SPECIAL INSTRUCTIONS

1. AIR FILTER - TO CLEAN FILTER, TAP GENTLY TO REMOVE DIRT PARTICLES. DO NOT BLOW OUT WITH COMPRESSED AIR OR USE OIL. REPLACE FILTER IF PUNCTURED OR DAMAGED.
2. BEARINGS AND BUSHINGS - CLEAN EXTERIOR WITH A DRY TYPE SOLVENT BEFORE LUBRICATING.
3. WHEEL BEARINGS - DISASSEMBLE AND CLEAN WITH A DRY TYPE SOLVENT. ASCERTAIN THAT GREASE IS PACKED BETWEEN THE BEARING ROLLER AND CONE. DO NOT PACK GREASE IN WHEEL HOUSING.
4. OLEO STRUTS, HYDRAULIC PUMP RESERVOIR AND BRAKE RESERVOIR - FILL PER INSTRUCTIONS ON UNIT OR CONTAINER, OR REFER TO SERVICE MANUAL, SECTION II.
5. PROPELLER - REMOVE ONE OF THE TWO GREASE FITTINGS FOR EACH BLADE. APPLY GREASE THROUGH FITTING UNTIL FRESH GREASE APPEARS AT HOLE OF REMOVED FITTING.
6. LUBRICATION POINTS - WIPE ALL LUBRICATION POINTS CLEAN OF OLD GREASE, OIL, DIRT, ETC. BEFORE LUBRICATING.
7. INTERVALS BETWEEN OIL CHANGES CAN BE INCREASED AS MUCH AS 100% ON ENGINES EQUIPPED WITH FULL FLOW (CARTRIDGE TYPE) OIL FILTERS - PROVIDED THE ELEMENT IS REPLACED EACH 50 HOURS OF OPERATION.
8. FUEL SELECTOR VALVE - LUBRICATE AREA WHERE DETENT BALL MOVES ACROSS COVER PLATE.
9. O-RING, CONTROL SHAFT BUSHING - DISASSEMBLE O-RING RETAINER PLATES FROM INSTRUMENT PANEL. LUBRICATE O-RING AND REASSEMBLE.
10. AILERON HINGES WITH TEFLON SLEEVES SHOULD NOT BE LUBRICATED. AILERON HINGES WITHOUT TEFLON SLEEVES SHOULD FIRST BE CLEANED WITH A DRY TYPE SOLVENT THEN LUBRICATED WITH MIL-L-7870 LUBRICATING OIL.
11. THIS TRANSMISSION TO BE 1/2 FULL OF GREASE. APPLY GREASE DURING ASSEMBLY AND LUBRICATE TRANSMISSION BALL NUT AND SCREW WITH MIL-G-23827 GREASE.
12. APPLY FLUOROCARBON DRY LUBRICANT TO DOOR SEALS AT LEAST ONCE A MONTH TO PREVENT THE SEAL FROM STICKING, AND IMPROVE SEALING CHARACTERISTICS.

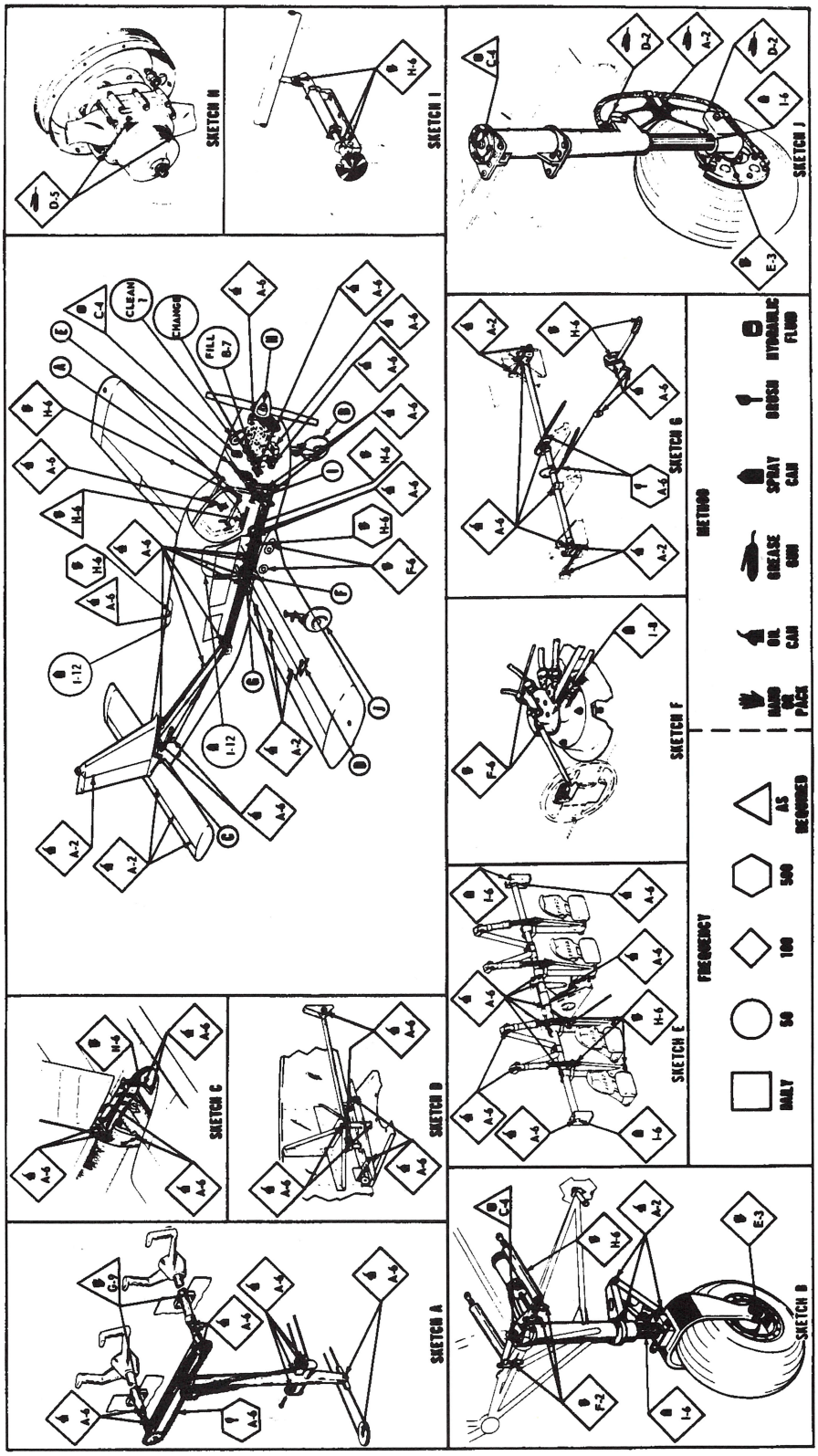
NOTES

1. PILOT AND PASSENGER SEATS - LUBRICATE TRACK ROLLERS AND STOP PINS AS REQUIRED. (TYPE OF LUBRICANT: "A")
2. WHEEL BEARINGS REQUIRE CLEANING AND REPACKING AFTER EXPOSURE TO AN ABNORMAL QUANTITY OF WATER.
3. FUEL SELECTOR VALVE - LUBRICATE SELECTOR VALVE AS REQUIRED, REFER TO PIPER SERVICE LETTER NO. 351
4. SEE LYCOMING SERVICE INSTRUCTIONS NO. 1014 FOR USE OF DETERGENT OIL.

CAUTIONS

1. DO NOT USE HYDRAULIC FLUID WITH A CASTOR OIL OR ESTER BASE.
2. DO NOT OVER-LUBRICATE COCKPIT CONTROLS.
3. DO NOT APPLY LUBRICANT TO RUBBER PARTS.

Lubrication Nomenclature



Lubrication Chart

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